



# CATALOGUE ADVANCED 11.2

THE POWER OF EXPERIENCE





All JBC products comply with EC regulations, and the ESD recommendations.





**More than 80 years of experience** have placed JBC at the technological forefront of tools for soldering and rework operations in electronics.

Innovation, efficiency and reliability are the key features of a wide range of products which have been designed to satisfy the most demanding requirements of professionals.

# HIGH TECHNOLOGY, SUPERIOR QUALITY.

Making the products perfect is one of the main objectives of JBC's improvement and development program. The R&D department has created the most innovative soldering technologies, which JBC is proud to present in this catalog.

All JBC products comply with EC regulations and ESD recommendations.

## A GLOBAL ORGANIZATION AT YOUR SERVICE.

**JBC's global organization** of local offices and a distributor network spanning 5 continents puts at your disposal a solid commercial organization that guarantees quick and efficient service.





## **ADVANCED Series**

# The key to successful handsoldering in the LEAD FREE era

As soldering has become more demanding due to the use of lead-free alloys and increased complexity and thermal characteristics of PCBs, the need for tools with outstanding specifications is more than evident.

With a unique heating system, controlled by microprocessors, an exceptional heat recovery is achieved which enables to work at lower temperatures, while at the same time increasing the quality and reliability of solder joints by 80%.

JBC has revolutionized the soldering process by offering higher reliability and cleaner soldier joints.

JBC tools solder efficiently at 350 degrees (662 F) – no tool from any competitor achieves the same!

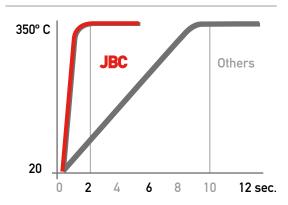
We invite you to discover the outstanding performance of JBC tools.

We have demo stations at your disposal, contact us!

BORN FOR LEAD FREE By controlling the heat, we improve quality.

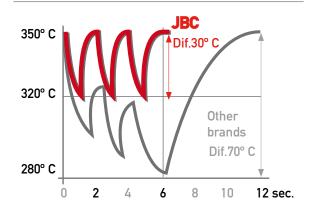
JBC's technology exceeds the performance of the best tools in the market by 80%. Refer to the graphs below which show the results of empirical tests.

### A/ TIME TO REACH 350° C



Graph A shows responsiveness of a standard station compared to a JBC station. A standard station needs between 10 and 90 seconds to reach 350° C, while any JBC station equipped with a T210 hand-piece reaches the same temperature in only 2 seconds. The superior responsiveness of the JBC system could not be clearer.

### **B/ PROCESS FOR 3 SOLDER JOINTS**



Graph B shows responsiveness on soldering of 3 joints. Lack of thermal response of the standard tool results in a temperature drop of 70° C versus only 30° C of a JBC tool. The difference grows even bigger for more demanding soldering applications.



# A new and revolutionary technology

JBC's exclusive heating system generates high power with a small-size heater.

The result is both a minimum of heated mass and a minimum of thermal inertia. For optimum performance concerning immediate temperature recovery, maximum power supply and minimum temperature fluctuations, the heating system features an extremely sensitive temperature sensor integrated in the resistor.

### Two solderinig irons in one: Adaptability to different types of jobs

Thanks to the cartridge extractor system in the stand and the temperature recovery system, it was never so easy to change cartridges without interrupting your work. A single handpiece enables you to operate with various cartridges.

#### **ERGONOMICS AND USABILITY:**

JBC soldering irons are currently the lightest, smallest and most ergonomic handpieces available in the market. The short tip-to-handle distance benefits a higher and more accurate work performance.

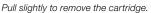
# LOW OWNERSHIP COSTS CARTRIDGES LAST UP TO FIVE TIMES LONGER:

On leaving the soldering iron on the stand, the temperature of the tip automatically drops to 220° C; the temperature is back to work level immediately after taking the soldering iron from the stand. This 'stand-by' temperature drop significantly reduces wear of the tip, resulting in extended life up to 5 times longer than that of conventional non-JBC tips.

# LOW-TEMPERATURE SOLDERING FOR LEAD-FREE SOLDERING

JBC systems allow soldering at 380° C instead of 450° C thanks to its highly efficient temperature recovery system. This system eliminates the risk of damaging components by applying excessive heat and therefore optimizes the quality of your operations.







Push gently and place a new one.

#### **EASY CALIBRATION**

Control of the JBC system by using microprocessors makes frequent recalibration of the stations unnecessary. If still required, soldering tips can be easily calibrated by using JBC's TI-A thermometer; any other adjustment can be made via the menu of the station.







# **COMPACT line Stations**



### **CONCENTRATED REWORK POWER**

JBC offers two lines of soldering stations, each designed to work with a dedicated tool. A stand incorporated in the housing of the control unit offers a safe place to put down the handpiece.

Each station has been designed for work with a designated tool.

The integrated, intelligent sleep and hibernation features combine perfectly with the fastest temperature recovery system available in the market.

#### PROCESS CONTROL

Set temperature limits, check usage counters, lock the station with a PIN, or program sleep and hibernation modes.

Depending on your requirements you can save up to 3 different temperature settings; changing from one saved temperature setting to the next will always increase or decrease the temperature level to the next of all saved temperatures.

The stations are operational regardless if saved temperature settings are activated or not.

### INTELLIGENT HEAT MANAGEMENT

The only time a soldering iron must reach its required temperature level is during a soldering operation. JBC's intelligent heat management detects how the tools are used; accordingly the integrated support function activates the sleep or hibernation mode. The intelligent heat management helps to extend tip life by lowering temperature; it also helps to save energy by reducing power usage to 10W in sleep mode and 4W in hibernation mode.

Help us to protect the environment and to save energy!

### **QUICK TIP CHANGER**





## **COMPACT line** Soldering and desoldering stations

This product range features 4 stations, each designed work to with one dedicated tool. The corresponding stands are incorporated in the same housing as the control unit for easy handling.

Each station works with its designated tool.

The intelligent sleep and hibernation functions, which help to extend tip life and to save energy, are combined with extremely fast temperature recovery unrivalled in the market.

**Cartridge extractor:** An easily accesible location of the extractor for rapid cartridge change.

**Adjustable stand:** Fast and simple adjustment of the angle of the stand without requiring additional tools.

Cable collector: Maintains working area free of cable.

**Brass wool housing:** Contains metal wool and minimises splashing of solder particles.

**Tip wiper: Tapping and wiping:** Very soft and temperature resistant receptacle allows tapping and wiping of the tip to eliminate excess solder.

**Sponge:** For final cleaning.

**OPTIONAL** 

Metal brushes for more aggressive cleaning.

Retinner chemical cleaning system.





## **COMPACT line** Soldering and desoldering stations

### CD Soldering 230V

The CD soldering control units feature large back-lit graphic displays that show important information at a glance. Any changes to the original setting can be easily made via menu on the display. All settings can be locked by PIN.

### **Basic specifications**

Nominal power: 75W Peak power: 140W

Temperature range: 90-450° C

### **CD-2BB** Soldering station 230V

General electronics jobs.

Included Control unit CD
Handpiece T245-A
Cartridges C245-903 & C245-741

### CD-2SB Soldering station 230V

For high precision solder joints.

Included Control unit CD
Handpiece T210-A
Cartridges C210-001 & C210-008



### CF-2B Solder feed Station 230V

Designed for repetitive soldering or when you need a free hand. Equipped with solder feed iron of 1mm diameter.

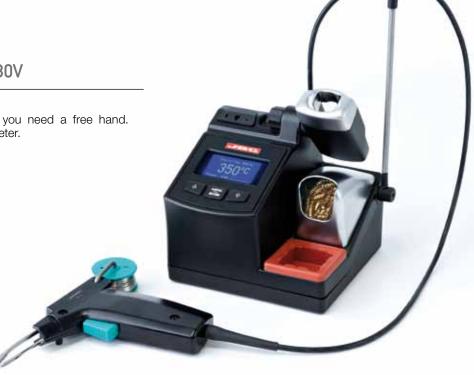
### **Basic specifications**

Nominal power: 75W Peak power: 140W

Temperature range: 90-450° C

**Included** CF control unit

AP-A Solder feed iron. C130-403 cartridge.





### CP-2B Micro tweezers Station 230V

For soldering and desoldering SMD components with Micro-Tweezers.

### **Basic specifications**

Nominal power: 2 x 20W Peak power: 2 x 40W Temperature range: 90-450° C

#### Included Control unit CP

PA-A micro hot tweezers 2 X C120-002 cartridge.



### CS/CV Micro tweezers Station 230V

Desoldering stations with electric or pneumatic suction systems.

### **Basic specifications**

Nominal power: 20 W Peak power: 30 W

Temperature range: 300-450° C

### CS-2B Electric system 230V

Included Control unit CS

DS-A Micro desoldering iron with tip C360-004

MS-A Electric vacuum pump.

### CV-2B Pneumatic system 230V

**Included** Control unit CV

DS-A Micro desoldering iron with tip C36-004

MV-A Pneumatic suction system fed by compressed air max. 6 bar.









# **MODULAR** line



The JBC Modular Line features 4 control units, 6 stands, 8 tools, and more than 300 cartridges and tips adaptable for the tools.

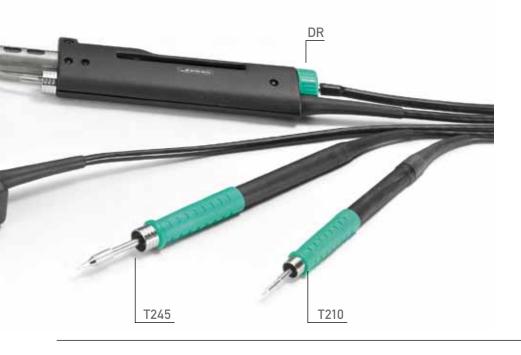
All components can be freely combined for maximum personalized set-up.

For example, the 4-tools DM station allows to connect 2 soldering irons, 1 pair of tweezers and 1 desoldering iron. Combine this set-up with a JT hot air station and you will have a complete set of tools capable of almost any type of electronics repair.

Following the above example, combine our 2-tools DD station with any other station.

JBC's DI, DD and DM stations offer full connectivity to any kind of tools like soldering irons, desoldering irons and tweezers.

Minimum requirements for a functioning soldering station are a control unit, a stand, 1 tool and 1 cartridge.







### DI-2B 1 Tool control unit

The DI-2B 1-tool digital control unit features a digital read-out display for accurate temperature and tool control.

This control unit was designed for production and rework applications for low to medium thermal requirements.

The control unit features adjustable sleep and hibernation modes, as well as adjustable temperature settings. All values

can be locked by PIN.

All JBC tools are fully connectable to all control units (use corresponding stands for tools), including DR and DS desoldering irons in combination with either of JBC's electric suction systems MS-A and MV-A.

### DI-2B 1 tool control unit 230V

### **Basic specifications**

Nominal power: 75 W Peak power: 140 W Sleep power: 10W Hibernation power: 4W

Temperature selection: 90-450 °C

Weight: 2 kg

### For a complete soldering station the following is needed:

Control unit

One tool with corresponding stand & cartridge.





## DD and DM 2 & 4 Tools digital control units

The DD and DM 2 & 4 Tools digital control units feature a digital read-out display for accurate temperature and tool control.

The DD-2B 2-tools control unit offers connectivity for working with 2 tools simultaneously.

The DM-2B 4-tools control unit offers connectivity for working with 4 tools simultaneously.

These control units were designed for production and rework applications with high thermal requirements.

The control units feature adjustable sleep and hibernation modes, as well as independently adjustable temperature settings for each individual tool. All values can be locked by PIN.

DD and DM control units are fully connectable to all JBC tools (use corresponding stands for tools), including DR and DS desoldering irons in combination with either of JBC's electric suction systems MS-A and MV-A.

## DD-2B 2 tools control unit 230V

#### **Basic specifications**

Nominal power: 2 X 75 W Total peak power: 2 X 140 W Sleep power: 2 X 10W Hibernation power: 2 X 4W Temperature selection: 90-450° C

Weight: 3,5 kg

# DM-2B 4 tools control unit 230V

#### **Basic specifications**

Nominal power: 4 X 75 W Total peak power: 4 X 140 W Sleep power: 4 X 10W Hibernation power: 4 X 4W Temperature selection: 90-450° C

Weight: 4,5 kg

### For a complete soldering station the following is needed;

Control unit From 1 to 4 tools with its corresponding stand & cartridge





## MS-A and MV-A Desoldering suction modules

MS-A and MV-A desoldering suction modules are indispensable for a complete desoldering process. The control unit regulates the temperature, while the suction module sucks

in the solder. The suction modules line-up features one electric model regulated by the control unit, and one pneumatic model powered by compressed air.

### MS-A Electric suction module

Electric suction module with overdrive startup function that offers quick collection of solder before it cools down. This suction system is regulated by the control unit.

#### **Basic specifications**

Power: 12 W Supply: 24 V Weight: 1,7 Kg

### MV-A Pneumatic suction module

This pneumatic suction module uses compressed air and a Venturi valve. This system offers outstanding desoldering results because of its immediate suction responsiveness. This suction system is powered by compressed unit.

#### **Basic specifications**

Power: 3 W Supply: 24 V

Recommended air pressure: 5 Bar (max. 6)

Weight: 1,4 Kg





# Tip cleaning stand

JBC introduces different methods for cleaning tips, designed for removal of oxidation, of residues of flux etc.

With the implementation of lead-free soldering it has become necessary to use methods to clean tips other than with a simple wet sponge. The wet sponge can be replaced by dry cleaning methods like metal wool or metal brushes.

Of all cleaning methods the sponge is the softest, whereas the brush is the most aggressive. Use of either depends on how much residue needs to be removed, which in turn is a result of work temperature and type of solder used.





### CL9885 Tip cleaning stand

Tip cleaning stand is designed to be able to be used iright next to the point of work.

By his weight and nonskid feet it is totally self-lifting, being able to use without needing holding the support with the hand or having to fix it during the cleaning of the tips.



**Hood:** Contains metal wool and minimises splashing of solder particles.

#### CL6210 Brass wool

Very effective cleaning method. Leaves a small layer of solder on the tip preventing oxidation between cleaning and rewetting.



### CL0236 Tip wiper

**Tapping and wiping:** Very soft and temperature resistant receptacle allows tapping and wiping of the tip to eliminate the excess of solder.



### S0354 Sponge

To help the final cleaning.

### **OPTIONAL CLEANING TIPS**

### CL6205 Inox wool

A stronger cleaning method than brass wool.



### CL6220 Brushes

For more indepth cleaning of the tips, tweezers & desoldering rons.



### TT-A Tip tinner

Chemical system to clean and retin the tip at the same time.



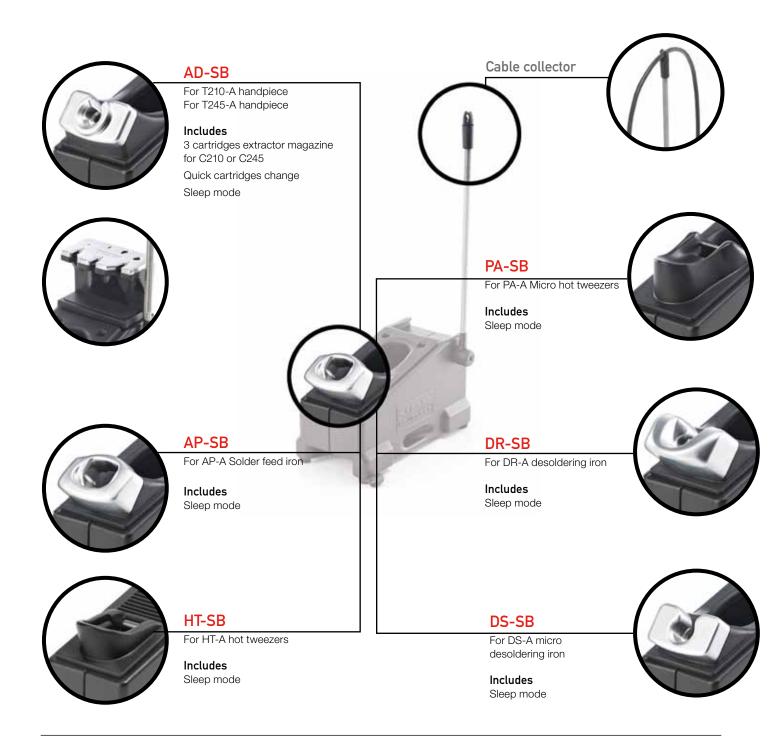


# **Stands**

JBC's stands feature a line-up covering the variety of JBC's Advanced Series tools. The stands are placed between the control unit and the tool for optimum performance, like temperature reduction in sleep mode when the tool is placed in the stand for extended tip-life and less oxidation.

The cartridge extractor system featured in the stands AD-SB and DN-SB offers switching cartridges without the need to interrupt your work.

All stands can be connected to all Modular line stations.





### A1286 Kit extention lead for stand

For increased distance between stand and control unit. Includes a cable of 1.5 m length with corresponding connectors on each side.

# A1287 Extension accesory for the desoldering silicon tube

Extension accessory for desoldering iron. Includes a cable of 1.5 m length.

### **SC-A** Cartridges stand

Stand for removal and insertion of up to 12 cartridges of the C245 cartridges range.

Offers perfect view for quick selection of cartridges.





### **NANO** Tools

The smallest soldering tools available in the market, designed for the smallest SMD components like chips 0201 and smaller. Perfect for work with magnifier thanks to easy handling and low weight. Cartridges are interchangeable as all others from the Advanced range, and are capable of giving out 15W of power, in spite of its reduced size.

### NP105-A Nano Hot Tweezers

Uses cartridges C105

Perfect for soldering and desoldering very small-sized chip components.



### NT205-A Nano soldering iron

Uses cartridges C105 For high-precision soldering jobs



### T210-A Micro handpiece

For high-precision applications.

Used with C210 cartridges.

Offers quick cartridge change.

### Fume extractor

F3450 For T210-A handpieces







### T245 Handpieces

For general soldering jobs in electronics Used with C245 cartridges.

### T245-A

Offers quick cartridge change.

### Fume extractor

F3449 For T245-A handpieces

F6457 For Comfort T245-CA handpieces



### T245-FA

A screw in this handpiece allows fixation of cartridges, ideal for high-intensity jobs that do NOT require frequent change of cartridges.



### T245 Comfort handpieces

### T245-TA

Handpiece incorporates a screw that allows to fix the cartridges, Ideal for high intensity jobs where NO cartridge change is needed.

### T245-SA

A screw in this handpiece helps to securely fix the cartridge, ideal for extensive soldering jobs that do NOT require frequent cartridge changes. Supplied with a cable of 3 m length.



### T245 Nitrogen handpieces

### T245-NA

For nitrogen soldering jobs.

Handpiece incorporates a screw that allows to fix the cartridges.





### **PA-A** Microtweezers

The PA-A micro-tweezers are designed for soldering and desoldering SMD micro components.

Each cartridge is individually controlled by the control unit, guaranteeing fast heating-up, accuracy and recovery of temperature.

The available range of cartridges is made for desoldering a wide range of components.

The PA-A micro-tweezers connect to JBC stations DI, DD, DM, AM and Single line AP.

Weight of PA-A micro-tweezers without cartridges 102 g. Supplied without cartridges.



### **HT-A** Tweezers

The HT-A tweezers are designed specifically for soldering and desoldering small and medium-sized SMD components. A cable strip cartridge is also available.

Each cartridge is individually controlled by the control unit, guaranteeing fast heating-up, accuracy and recovery of temperature.

The HT-A tweezers connect to JBC station DI, DD, DM, AM and Single line AP.

Weight of HT-A tweezers without cartridges 102 g.





### **DS-A** Microdesoldering iron

The DS-A micro desoldering iron adapts to the everdecreasing size of new components.

Very easy cleaning and maintenance. Tips are easily inserted by gentle pushing.

The iron connects to JBC stations DS-2A, DV-2A, DI, DD, DM, AM and Single line AP.

Weight of DS-A micro desoldering iron 176 gr.







### **DR** Desoldering iron

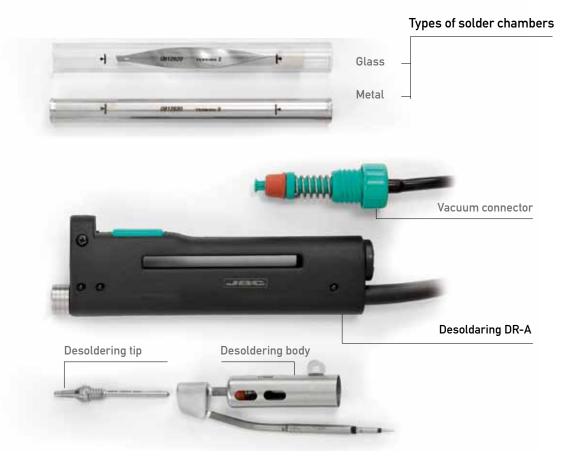
Very easy cleaning and maintenance.

Two different types of solder residue chambers are available: metal and glass.

Tips are easily placed by thread.

Weight of DR desoldering iron 254 gr. Supplied with tip C560-003.







### AP-A Soldering wire feeding iron

The AP-A soldering wire feeding iron offers a 'third hand' by feeding soldering wire from diameters 0.8 to 1 mm. Specifically helpful for high-volume soldering jobs, and whenever an extra hand is needed.

The iron connects to JBC stations DI, DD, DM, AM and Single line AP.

Weight of AP-A solder feed iron 234 gr. Supplied with cartridge C130-403.

### Fume extractor

F1204 For AP-A solder feed iron











# **PREMIUM line Stations**



**DDST** Soldering & desoldering station





## **DIT and DIR Soldering stations**

### **DIT-2B** Soldering station 230V

For general electronic applications.

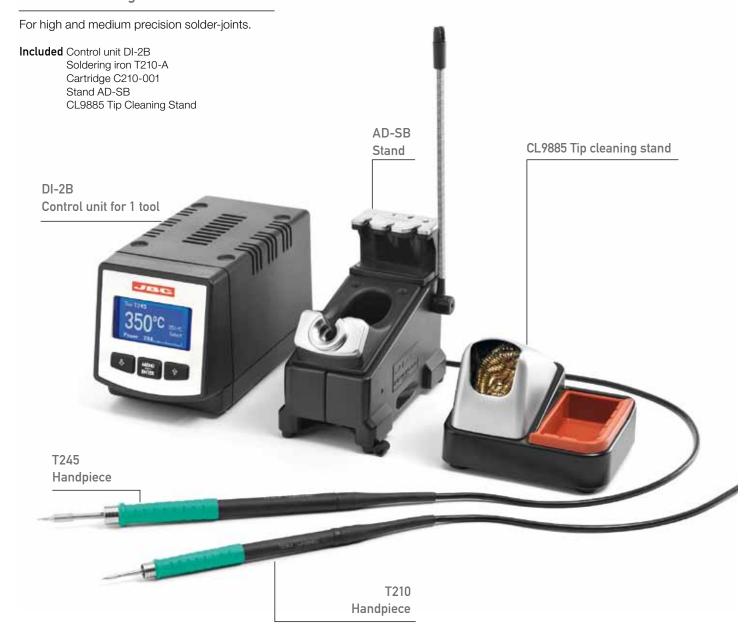
Included Control unit DI-2B Stand AD-SB Soldering iron T245-A Cartridge C245-003

### **Basic specifications**

Nominal power: 75 W Total peak power: 140 W Temperature selection: 300-450 °C

Weight: 2 kg

### DIR-2B Soldering station 230 V





## DIS, DIV and DSS Desoldering Station

### DIS-2B and DIV-2B Desoldering station 230V

For desoldering insertion components and cleaning circuits with SMD components.

Included Control unit DI-2B

Desoldering iron with tip C560-003 Stand DR-SB MS-A Suction module electric system MV-A Suction module pneumatic system CL9885 Tip Cleaning Stand

Accessories set

### **Basic specifications**

Nominal power: 75 W
Total peak power: 140 W

Temperature selection: 300-450 °C

Weight: 2 kg

### DSS-2B Micro desoldering station

For desoldering small and medium-sized insertion components; high-precision station with small measurements.

Included Control unit DI-2B
Desoldering iron DS-A with tip C360-004
Stand DS-SB
MS-A Suction module electric system
CL9885 Tip Cleaning Stand
Accessories set





## **DIN** Nitrogen soldering Station

### DIN-2B Nitrogen soldering 230V

The DIN-2B Nitrogen soldering station combines 2 ways of transferring heat:

- By direct contact between the solder tip and the solder joint, just like a normal soldering iron
- By nitrogen which is heated when flowing through the soldering tip.

Included DI-2B control unit

MN-A Nitrogen flow regulator Stand DN-SB CL9885 Tip Cleaning Stand

Nitrogen handpiece T245-NA with C245-003

### MN-A Nitrogen flow regulator

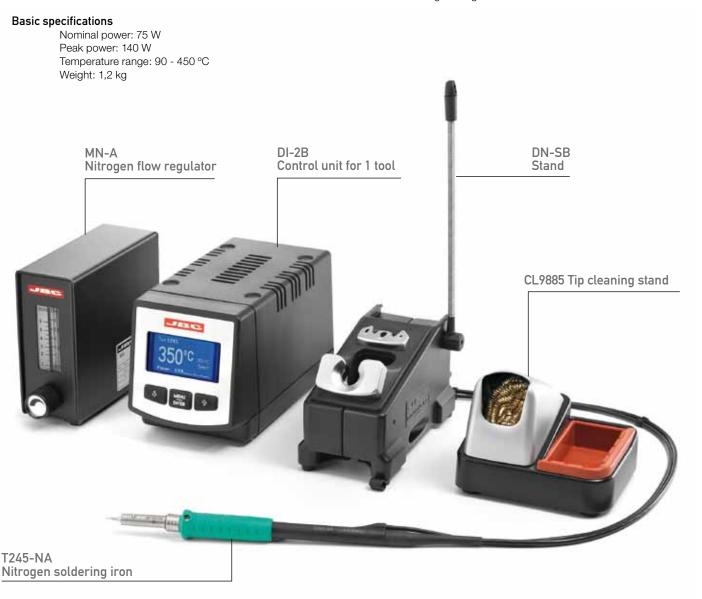
 $\rm N_2$  Flow regulation: 0,5 - 3,5 LPM at 5 Bar. Max. Pressure: 6 Bar.

\*An external nitrogen circuit is needed or the nitrogen generator from JBC GN-A

### **GN-A** Nitrogen module generator

Compressed air pressure: 4 to 6 Bar Gas  $\rm N_2$  concentration: Up to 99,9 % Concentrated  $\rm N_2$  gas flow: 1 to 2 NL/min.

Weight: 2 Kg.





### **DDST and DDVT Rework station**

The station DDST and DDVT offers a complete solution for fast and safe repair of insertion component circuits by suction of the solder. The station can also be used for cleaning pads in SMD circuits.

The station features all of JBC's technological advantages, like fast thermal recovery, sleep mode, small footprint, low weight, and easy handling of soldering and desoldering irons.

In addition to the standard functions soldering and desoldering, this station also offers connectivity of any JBC series tool to both modules (but only 1 desoldering iron).

MS-A electric suction module

MV-A pneumatic suction module



DD-2B Control unit

# DDST-2B and DDVT-2B Soldering & desoldering station 230V

#### **Basic specifications**

Nominal power: 2 x 75 W Peak power: 2 x 140W Sleep mode power: 2 x 10W Hibernation mode power: 2 x 4W

Temperature selection between: 90-450° C

Weight: 4,5 kg

Included Control unit DD-2B

Handpiece T245-A

Cartridge C245-003 and C245-006

Desoldering DR-A Tip C560-003 Stand AD-SB

Stand DR-SB

CL9885 Tip Cleaning Stand

MS-A Suction module electric system

MV-A Suction module pneumatic system

Set of tools and accessories







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### **RMST** Rework station

The RM rework station was designed for rework and repair of through-hole and SMT boards. The station's 4 modules offer the following rework/repair operations:

Desoldering of SMD components of any size by hot air. JBC's exclusive system of using jointly extractors/protectors and hot air, which offers safe, fast and clean desoldering, limits heat to the component to be desoldered, while it protects the rest of the circuit.

**Desoldering SMT and through-hole components,** and pad cleaning. For this operation this station features the desoldering iron DR-A and an integrated vacuum pump.

### Pick & Place tip for placing components.

**Soldering of any kind of components** with the quick response and recovery features which are typical of all JBC stations.

The AM rework station features sleep and hibernation modes, as well as all other features of JBC stations.

This station can be easily controlled thanks to accurate information shown on a large-size display. For maximum user friendliness and adaptation to individual preferences, all functions can be saved and locked by PIN.

Modular extension of this station offers almost unlimited connectivity to the JBC tools range: soldering and desoldering irons, desoldering tweezers and soldering wire feeding irons.



#### Características básicas

Nominal power: 2 x 75 W Peak power: 2 x 140W Sleep mode power: 2 x 10W Hibernation mode power: 2 x 4W Air pump for hot-air with electronic control of temperature

and air flow.

Vacuum pump for holding ICs.

Maximum Power: 1000 W.

Temperature selection: °C or °F,

Temperature room - 450° C and "cool"

Air flow regulation: 6-45 l/min.

The system is protected against antistatic discharge.

Weight of complete system: 13 kg.



### REPAIR PROCESS OF A CIRCUIT WITH SMD COMPONENTS



Desoldering IC component with hot air



Cleaning pads with desoldering iron



Placing component



Soldering from 2 opposite angles



Fluxing IC pads and leads



Soldering leads with special JBC series tips for soldering SMDs





# JT High power hot air station

The JT-2A station is a high power hot air station used for desoldering all types of SMDs.

Its powerful heater desolders even the biggest QFPs and PLCCs quickly and safely. Desoldering small and medium-sized BGAs is done in a very short time.

Digital readout of temperature and airflow offers maximum accuracy and control.

JBC's exclusive system uses jointly extractors/protectors and hot air for fast desoldering and protecting the surrounding components by concentrating heat on the component to be desoldered.

As an example, desoldering an integrated, medium-sized QFP can be finished in approximately 20 seconds.

### JT-2A High power hot air station 230V

### **Basic Specifications**

Air pump for hot-air with electronic control of temperature

and air flow.

Vacuum pump for holding ICs.

Maximum Power: 1000 W.

Temperature selection: °C or °F,

Temperature room - 450° C and "cool"

Air flow regulation: 6-45 I/min.

The system is protected against antistatic discharge.

Weight of complete system: 8,7 kg.

### Included Control unit JTE-2A

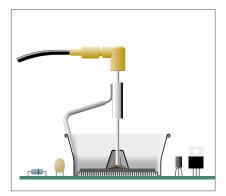
Heater 1000 W

Extractor stand with 5 extractors, 5 protectors and two tripods. Heater stand and set of accessories.

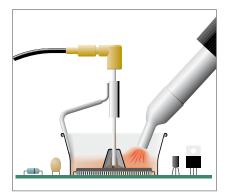




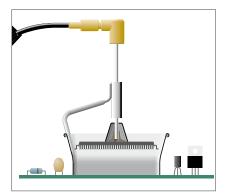
# Desoldering a QFP with the system JT or TE



1. Place the extractor.



2. Heat until is undone soldering joint.



3. DesolderedIC is removed automatically.

### 20 seconds to desolder a medium QFP.

### **PROTECTORS**



<sup>&</sup>lt;sup>1</sup>Supplied with the station JT -2A <sup>2</sup>Supplied with the station TE-2A A and B are inner workable areas.

Amm	$B_{mm}$
4,3	3
5,2	5,2
5,2	7,5
5,2	9,5
6,2	4,2
7,2	7,2
8,2	8,2
9	13
9,5	19
9,5	21
10	10
10,5	21
11	16
12	17
12	23
	4,3 5,2 5,2 5,2 6,2 7,2 8,2 9 9,5 10 10,5 11 12

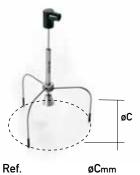
1-2	P4000	12,5	12,5
	P1593	13	31,5
	P3354	13,2	13,2
	P4025	13,5	21,5
1-2	P2230	15	15
1-2	P4010	17	17
	P4005	18	29
	P4030	18,5	18,5
	P1068	18,5	24
	P2685	28,5	28,5
	P4085	31,5	31,5
	P2672	33	46
	P4002	50	50
	P3357	52,5	14

## **EXTRACTORS**



Ref.	Amm	Bmm
E2052	20	20
E2064	20	26
1-2 E2184	24	24
1 E2068	27	27
1-2 E4020	28,5	28,5
1-2 E4015	31,5	31,5
1 E2084	33	33
E2100	38	38
E2124	45	45

## **TRIPODS**



Ref.	ø <b>C</b> mm
1-2T2050	39
1-2 T2250	85



E2190 Manual extractor



# TE Hot air station

The TE-2A is a precision hot air station ideal for soldering and desoldering small and medium-sized SMD components.

With the TE-2A hot air station it takes approximately 30 seconds to desolder medium-sized components, fast enough to prevent the substrate and the component from being exposed to harmful temperatures. In combination with JBC's unique system of extractors, the TE-2A hot air station is the safest hot air desoldering system available in the market.

### TE-2A Precision hot air station 230V

#### **Basic specifications**

Autonomous hot air station, digital, thermo regulated with air flow control.

Power maximum out: 300 W.

Temperature selection: °C or °F, Room - 450 °C and cool Variable air flow settings between 4 and 11 l/min.

Weight of complete system 6,7 Kg.

Included Control unit JTE-2A

Heater 300 W.

Heater stand JT-SA

Accessories.

Extractor stand with 2 tripods,

3 extractors and 5 protectors.





# **HD** Heavy duty station

The HD-2B heavy duty station is the ideal solution for high thermal demand and prolonged heavy duty soldering applications.

This station was specifically designed for extensive soldering of multi-layered circuits and parts which require high temperatures.

The temperature of the tip is controlled by a sensor integrated in the heater, which permits quick temperature recovery.

The HD heavy duty station offers high reliability for extensive applications as for example the production of solar panels.

The HD heavy duty station features sleep and hibernation modes, as well as all other features of JBC stations.

The T245-A handpiece can be connected to the station using the C470 cartridge range.

## HD-2B Heavy duty 230V

### **Basic specifications**

Nominal Power: 145 W. Total peak power: 270 W. Sleep mode: 20 W Hibernation mode: 9 W Temperature Range: 90 - 500° C. Weight: 4,5Kg.

Included Control unit HD-2B Stand HD-SB CL9885 Tip Cleaning Stand Handpiece T245-TA





# **AL** Automatic Solder feed station

The AL automatic solder feed station is the ideal solution for extensive soldering application, and any soldering application that requires one or two free hands.

This station automates the soldering process by feeding soldering wire, using all advantages of JBC soldering stations.

### With the AL-2A automatic solder feed station it is possible to:

- Select length and speed of wire feeding
- Select work cycle: continuous or step-by-step
- Capture and control of work hours and solder cycles

#### AL-2A Solder feed station 230V

### **Basic specifications**

Nominal power: 75 W. Peak power: 140 W Sleep mode: 10 W Hibernation mode: 4 W

Temperature regulation: 90 - 450 °C.

Uses soldering wire diameters 0.5 to 1.5 mm, with

appropriate wire guide accessories Capacity of solder reels up to 2 Kg.

Weight: 3,2 kg.

### Included Control unit AL-2A

Complete handle AL-A Cartridge C250403 Stand AL-SB CL9885 Tip Cleaning Stand Tubes set and guides, for: wires ø 0,9 - 1 mm: 0002401

### AL 2500 station accessories

#### Tubes set and guides for:

wires ø 0,4 - 0,5 mm P/N.: 0002399 wires ø 0.6 - 0.8 mm P/N.: 0002402 wires ø 0,9 - 1,0 mm P/N.: 0002401 wires ø 1,0 - 1,5 mm P/N.: 0002843 Pedal set with cable and connector

Ref.: 0964551

Fume extractor accessory AL-A

Ref.: 0004468

Arm for soldering iron AL

Ref.: AL-IA









# **NAST** Nano station

The Nano station is a complete station designed for micro soldering and desoldering of small-size components like chips 0201, 0402 etc.

Tools for this station; Nano soldering iron NT205-A and nano tweezers NP105-A are the lightest, tiniest and ergonomic of the market, which allows you to work at highest precison.

The control unit is fully compatible with either tweezers or irons.

#### NAST-2A Station 230V

### **Basic specifications**

Nominal Power 15W Peak power 30W

Temperature regulation: 90-450° C

Weight: 2,6 kg

### Included Control unit NA-2A

Nano soldering iron NT205-A Nano tweezers NP105-A Cartridge set x 2 (10 pcs)

Set:

C105-101 C105-103 C105-105 C105-108 C105-111

NP 105-A Nano tweezers

## E 1:1

# C105 Cartridges for iron NA





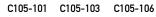








C105-108 C105-113



C105-107



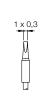


C105-105



C105-110



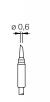




C105-114



C105-109

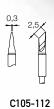






C105-111











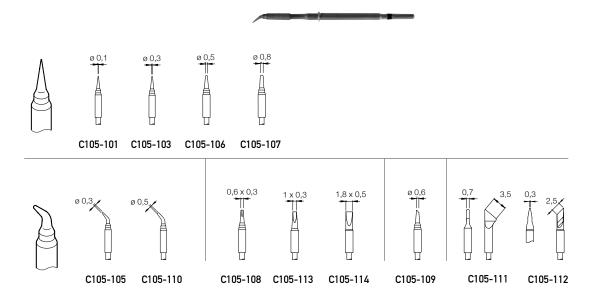




E 1:1

# C105 Cartridges for iron NA

Galvanic treatment of tips offers outstanding thermal performance and long duration.





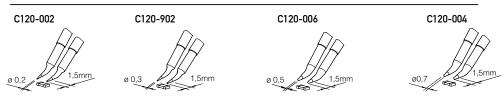
E 1:1

# C120 Cartridges for microtweezers PA handpiece

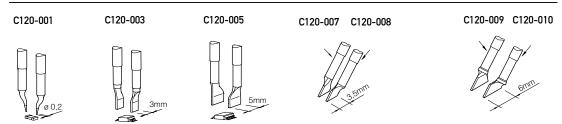
Galvanic treatment tips offers outstanding thermal performance and long duration.



### CHIPS COMPONENTS



### **DUAL IN LINE**

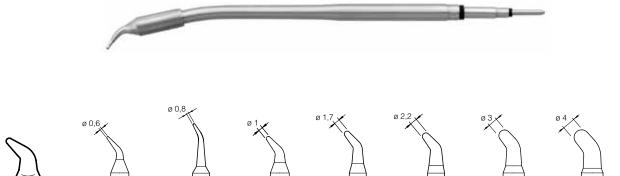


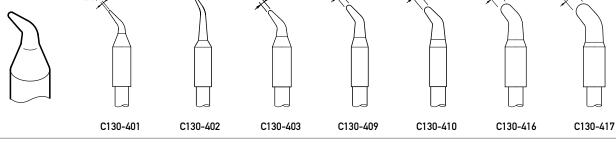


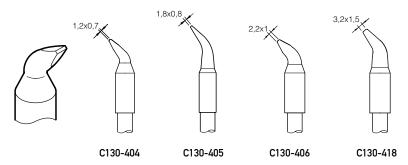
E 1:1

# C130 Cartridges for solder feed AP iron

Galvanic treatment tips offers outstanding thermal performance and long duration.





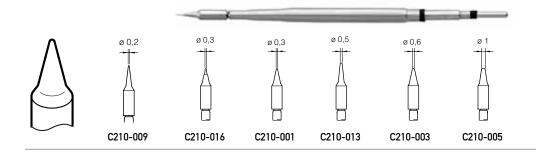


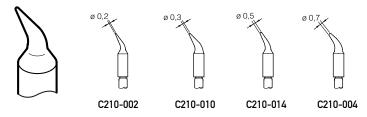


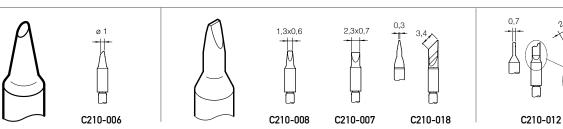
E 1:1

# C210 Cartridges for T210 handpiece

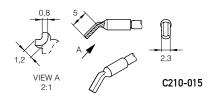
Galvanic treatment tips offers outstanding thermal performance and long duration.



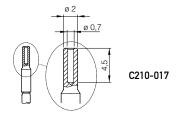




TO SOLDER INSIDE A CONNECTOR



TO SOLDER THROUGH HOLE COMPONENTS ON MULTILAYER PCBS

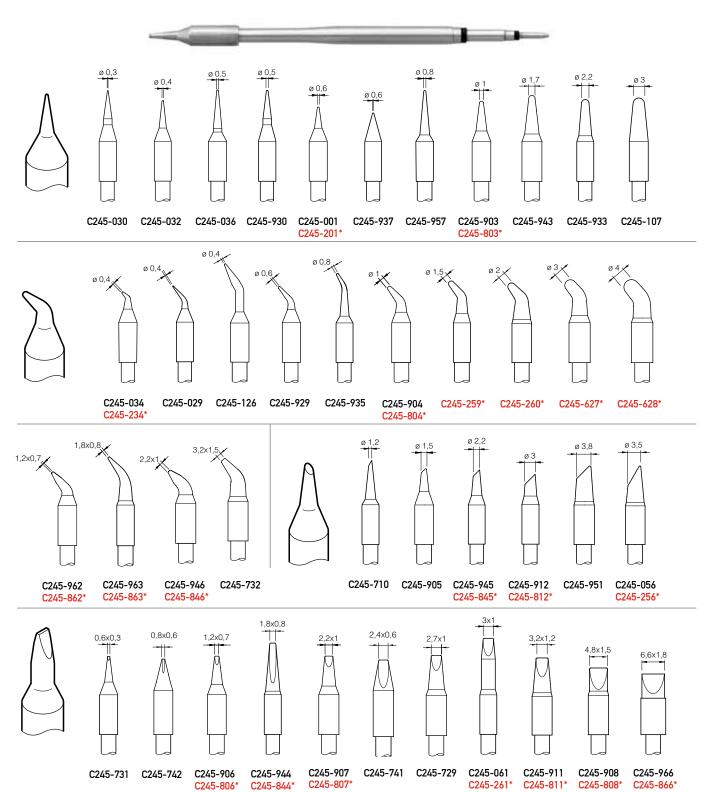




E 1:1

# C245 Cartridges for T245 handpiece

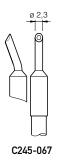
Galvanic treatment tips offers outstanding thermal performance and long duration.



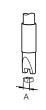


E 1:1



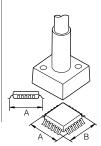


### **CHIP COMPONENTS**



C245-019 A=4,5 C245-018 A=3,4 C245-017 A=2,2 C245-016 A=1,9

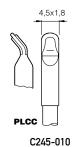
### QFP Y PLCC



C245-227\* A=17.5 B=17.5 C245-315\* A=15 B=15.0 C245-228\* A=12.4 B=15.0 C245-224\* A=12.0 B=12.0 C245-223\* A=8.5 B=8.5

### **CARTRIDGES TO SOLDER SMT IC**





FOR PLCC SOCKETS







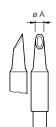
C245-248\*

N. of contact positions= 32 A=11,9 B=14,5

C245-247\*

N. of contact positions= 44 A=17,0 B=17,0

#### MINI SPOON



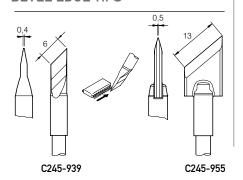
C245-938 ØA=3.8 C245-931 ØA=2.7 C245-965 ØA=1.9

### **BLADE TYPE**

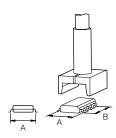


C245-949 A=32 C245-913 A=21 C245-914 A=10

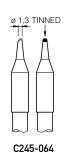
### **BEVEL EDGE TIPS**



### **DUAL IN LINE**



C245-226\* A=15.2 B=29.0 C245-215\* A=9.6 B=18.0 C245-304\* A=9.6 B=15.0 C245-305\* A=9.6 B=12.0 C245-306\* A=9.6 B=10.0 C245-222\* A=7.1 B=13.0 C245-303\* A=6.5 B=6.0 C245-221\* A=5.4 B=10.0 C245-221\* A=5.4 B=8.0 C245-220\* A=5.4 B=8.0 Hoof tip with reduced tinned surface, ideal for touch-up:

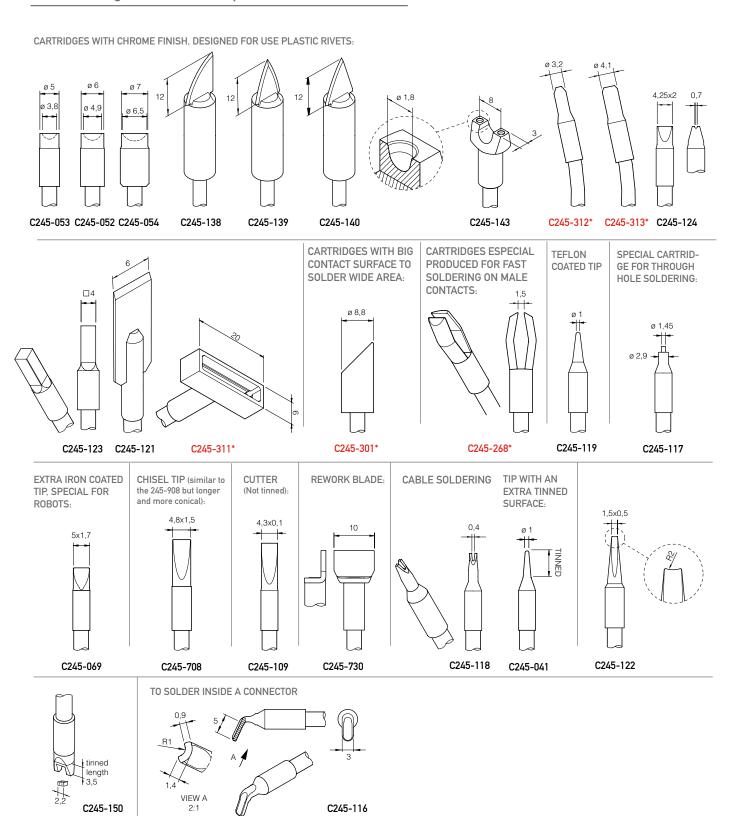






E 1:1

### C245 Cartridges for T245 handpiece

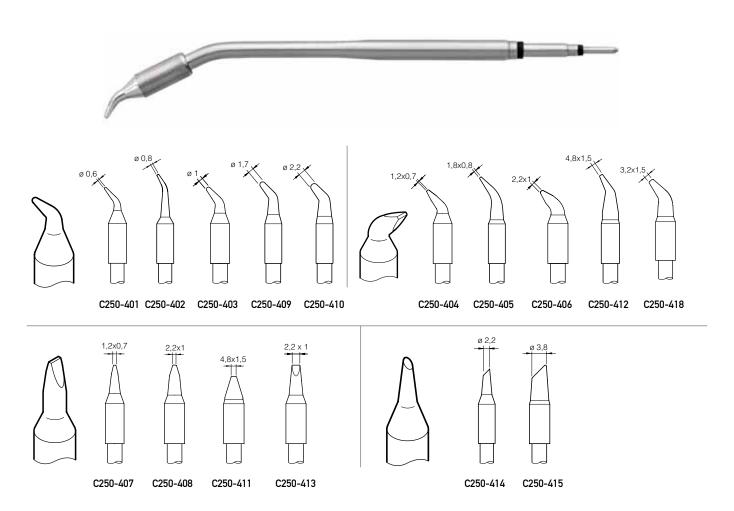




E 1:1

# C250 Cartridges for AL iron

Galvanic treatment tips offers outstanding thermal performance and long duration.





# **Desoldering tips**

E 1:1

### C360 Tips for Microdesoldering DS iron

Galvanic treatment tips offers outstanding thermal performance and long duration.







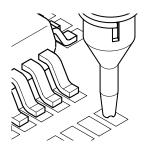






### PAD CLEANING tip for DS iron

The pad cleaning tips feature a distinctive contact surface slit which offers circulation of suction air for easy pad cleaning.



### STANDARD PAD CLEANING TIP FOR DS

ØB=1,2



ØB=1



E 1:1

## C420 Cartridges for HT tweezers

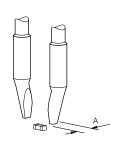
Galvanic treatment tips offers outstanding thermal performance and long duration.



### **CHIPS COMPONENTS**

C420-271 Amm=1,5

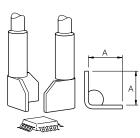
C420-272 Amm=2,6



### QFP Y PLCC

C420-279 Amm=8,0

C420-280 Amm=11,0



### **DUAL IN LINE**

C420-273 Amm=4,0

C420-274 Amm=6,0

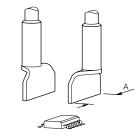
C420-275 Amm=8,0

C420-276 Amm=10,0

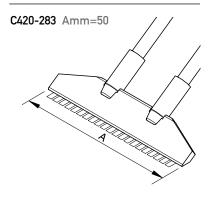
C420-277 Amm=15,0

C420-278 Amm=20,0

C420-285 Amm=22,0



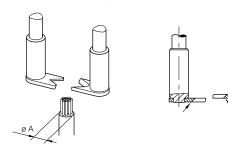
### **BLADE TYPE**



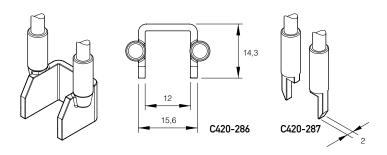
### **CABLE STRIPPER**

C420-281 Amm=3,5 max.

C420-282 Amm=3,5 max.



C420 Special Cartridges for HT tweezers



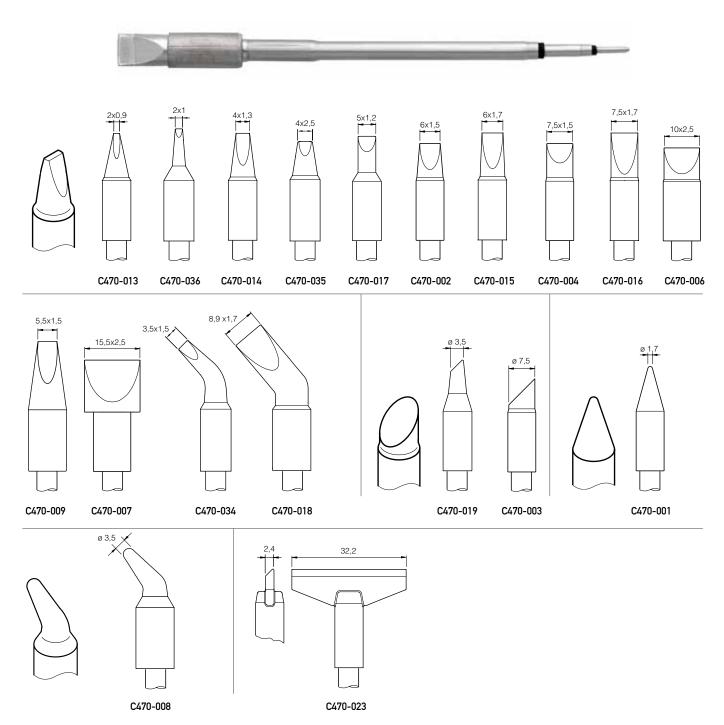
Supplied individually



E 1:1

# C470 Cartridges for iron T245 with HD station

Galvanic treatment tips offers outstanding thermal performance and long duration.

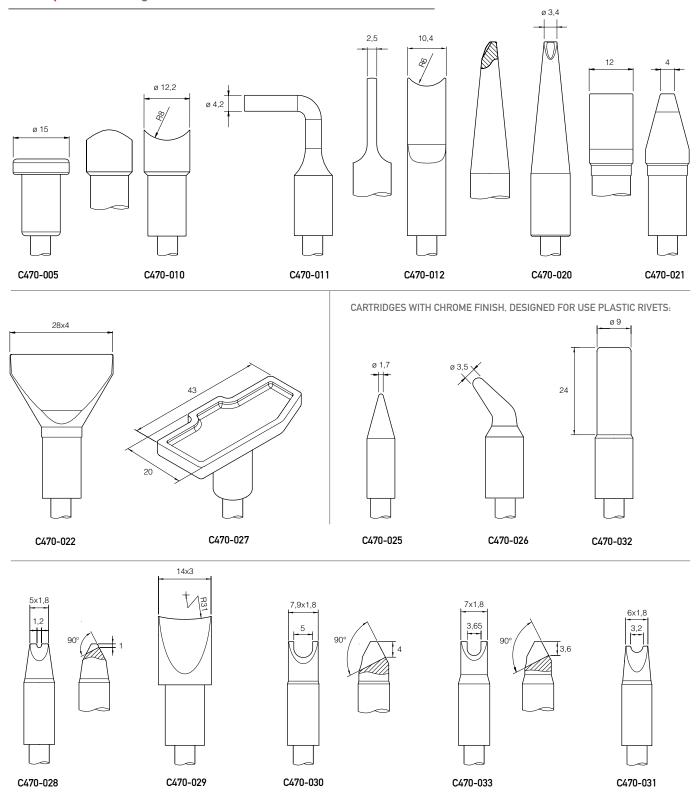


E 1:1



E 1:1

# C470 Special cartridges for iron T245 with HD station



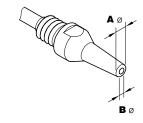


# **Desoldering tips**

E 1:1

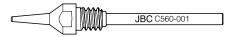
### C560 Tips for Desoldering iron DR

Galvanic treatment tips offers outstanding thermal performance and long duration.



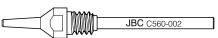
### C560-001HT

ØA=1,4 ØB=0,6 Ømax. pin=0,4



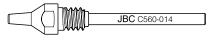
#### C560-002HT

ØA=1,8 ØB=0,8 Ømax. pin=0,6

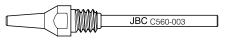


#### C560-014

ØA=2,5 ØB=0,8 Ømax. pin=0,6

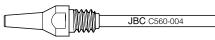


ØA=2,7 ØB=1 Ømax. pin=0,8



#### C560-004

ØA=3,2 ØB=1,3 Ømax. pin=1,1



### C560-009

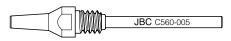
C560-003

ØA=5 ØB=1,3 Ømax. pin=1,1



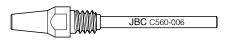
#### C560-005

ØA=3,4 ØB=1,5 Ømax. pin=1,3



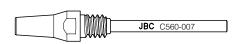
### C560-006

ØA=4,2 ØB=1,9 Ømax. pin=1,7



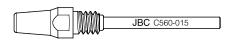
### C560-007

ØA=4,8 ØB=2,4 Ømax. pin=2,2



### C560-015

ØA=5,2 ØB=3 Ømax. pin=2,8



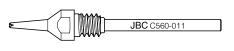
### PAD CLEANING Standard pad cleaning tip for DR iron

The pad cleaning tips feature a distinctive contact surface slit which offers circulation of suction air for easy pad cleaning.

### STANDARD PAD CLEANING TIP FOR DR

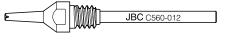
#### C560-011HT

ØA=1,4 ØB=0,6



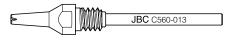
### C560-012HT

ØA=1,8 ØB=0,8



#### C560-013

ØA=2,7 ØB=1





# Accessories

### **TI-A** Thermometer

Accessory for measuring tip temperature.

Soldering right on the temperature measuring point offers accurate measuring of the real temperature of the solder joint.

For measuring the temperature in sleep mode a connection cable is included. P/N.: 0780476.

### **Specifications**

Temperature range from 21 to 500 °C. Replaceable sensor. Resolution 10 °C. Weight 0,7 Kg.

Size: width 165 mm,

height 75 mm, depth 105 mm.



### **FL** Flux

Flux specifically developed for resoldering of components in repaired circuits.



### FS500 Fume extractor switch

This accessory performs as a switch fumes suction system. The feed of a fume suction system is connected to the FS500 and this to the network acting as a switch. When the soldering iron is in the stand the fume suction system stops, returning to work by lifting the iron to use.

This accesory can be connected to the control units, DI, DD and DM.





0010392/11-V2



