Automatic screw feeder

6

■ Model selection chart

Automatic screw fee	der models					Scr	ew size					Screw		
(with replaceabl	le rail)	M1.0	M1.2	M1.4	M1.7	M2.0	M2.3	M2.6	M3.0 M4.0 M5.0			transport type	Model features	
HSF Series		HSF-10	HSF-12	HSF-14	HSF-17	HSF-20		HSF-26	HSF-30			Horizontal transport type	●Slim and compact bod ●Can be used with a range of screw sizes	
Neji TaroII H S Series										HS-40	HS-50	Horizontal transport type	Can be used with two screw sizes	
leji TaroⅢ HSⅢ Series	NAME OF THE PARTY	HSII-10C	HSⅢ-12C	HSⅢ-14C	HSⅢ-17C	HSⅢ-20	HSⅢ-23	HSⅢ-26	HSⅢ-30			Horizontal transport type	●Can be used with eight screw sizes	
Automatic Neji TaroII HS-RB Series	14									HS-40RB	HS-50RB	Horizontal transport type	Can be used with suction tip	
Automatic Neji TaroⅢ HSⅢ-RB Series	A D			HSII-14 CRB	HSII-17 CRB	HSII-20 RB	HSII-23 RB	HSII-26 RB	HSII-30 RB			Horizontal transport type	Can be used with suction tip	

Neji Taro

Speeding up your assembly lines

- A single unit can handle two screw sizes by simply replacing the rail (M4.0 and M5.0).
- The horizontal transport type can handle special screws.

- A single unit can handle eight screw sizes by simply replacing the rail (M1.0 to M3.0).
- The horizontal transport type can handle special screws.



(Neji TaroII

HS Series

ROHS (E

HS-40 [M4.0] HS-50 [M5.0]



(Neji TaroIII)

HS Series

ROHS (E

HSⅢ-10C	[M1.0]	HSⅢ-20	[M2.0]
HSⅢ-12C	[M1.2]	HSⅢ-23	[M2.3]
HSⅢ-14C	[M1.4]	HSⅢ-26	[M2.6]
HSⅢ-17C	[M1.7]	HSⅢ-30	[M3.0]

■ Specifications

орсстиса	10113	
Power	Power input	AC100V,115V or 230V (50/60Hz)
(AC Adapter)	Power output	DC12V 500mA
Dimensions (m	m)/weight (kg)	130(W)×215(D)×136(H)/approximately 3.2kg (including the rail)
Screw	capacity	150cc
Protectio	n circuits	Motor overload stop function

Included items/1 installed standard rail, 1 transport plate, 1 hexagonal L-shaped wrench 2mm wide.

■Specifications

Power	Power input	AC100V,115V or 230V (50/60Hz)
(AC Adapter)	Power output	DC12V 500mA
Dimensions (m	nm)/weight (kg)	123(W)×181(D)×145(H)/approximately 3kg (including the rail)
Screw	capacity	80cc
Protection	n circuits	Motor overload stop function

•Included items/1 installed standard rail, 1 transport plate, 1 hexagonal L-shaped wrench 2mm wide,1 0.35mm gauge board.

■Number of screws that can be supplied

	i screws that ca	ii no oappiie									
N	Model	Neji Taro	HS-450	Neji TaroⅢ HSⅢ-300							
Model	number	HS-40	HS-50	HSⅢ-10C	HSⅢ-12C	HSⅢ-14C	HSⅢ-17C	HSⅢ-20	HSⅢ-23	HSⅢ-26	HSⅢ-30
	Screw size	M4.0	M5.0	M1.0	M1.2	M1.4	M1.7	M2.0	M2.3	M2.6	M3.0
Number of	Head diameter (D)	4.3~10.7	5.3~10.7	1.2~9	1.4~9	1.6~9	1.9~9	2.2~9	2.5~9	2.8~9	3.2~9
screws that can be supplied	Head thickness (H)	More than 0.5	More than 0.5	More than 0.35	More than 0.35	More than 0.35	More than 0.35	More than 0.35	More than 0.35	More than 0.35	More than 0.35
	Shaft length (L)	5~18	6~18	1.6~20	1.8~20	2.0~20	2.3~20	2.6~20	2.9~20	3.2~20	3.6~20
Replacement	rail model number	R-40	R-50	SR-10	SR-12	SR-14	SR-17	SR-20	SR-23	SR-26	SR-30

The sizes (D), (H) and (L) of screws that can be supplied in the specification chart refers to the following parts.

■ Number of screws that can be supplied

Number of screws that can be supplied

Screw size Head diameter (D) Head thickness (H) Shaft length (L)



Dimensions provided in specification charts

Automatic screw feeder dimensions do not include surface irregularities. See the DXF file for more information.



External dimensions can be viewed in DXF file format from the Hios homepage.

*Special software is required to view DXF files.

Go to Peripheral Units ► Screw Feeders ► DXF File

www.hios.com

HSF

Ultra-slim 55mm design that is ideal for use in cell production.

- A single unit can handle a range of screw sizes by simply replacing the rail.
- The ultra-slim and compact design is ideal for working in confined areas.
- Can be adapted to line changes.
- The transport speed can be adjusted to suit the screws being used.
- A range of inputs (AC 100V to 240V).



HSF Series

ROHS (E

HSF-10 [M1.0] HSF-20 [M2.0] HSF-12 [M1.2] HSF-26 [M2.6] HSF-30 [M3.0] HSF-14 [M1.4] HSF-17 [M1.7]

■ Specifications

Power	Power input	AC100V-240V 50/60Hz DC15V 1A				
(AC Adapter)	Power output					
Dimensions (m	nm)/weight (kg)	55(W) × 205(D) × 14.25(H)/approximately 2.4kg (including the rail)				
Screw of	capacity	40cc				

Included items/1 installed standard rail, 1 hexagonal L-shaped wrench 2mm wide.

■Number of screws that can be supplied

M	lodel		HSF-02					
Mode	l number	HSF-10	HSF-12	HSF-14	HSF-17	HSF-20	HSF-26	HSF-30
	Screw size	M1.0	M1.2	M1.4	M1.7	M2.0	M2.6	M3.0
Number of	Head diameter (D)	1.2~2.2	1.4~2.5	1.6~2.8	1.9~3.4	2.2~4.2	2.8~5.0	3.2~5.8
screws that can	Head thickness (H)	More than 0.35						
be supplied	Shaft length (L)	1.6~16	1.8~16	2.0~16	2.3~16	2.6~16	3.2~16	3.6~16
Replacement	rail model number	WR-10	WR-12	WR-14	WR-17	WR-20	WR-26	WR-30

Neji Taro (for automatic line and vacuum pick up)

Speeding up your automated lines

- A single unit can handle two screw sizes by simply replacing the rail (M4.0 and M5.0).
- A fast supply speed is more than capable of supplying screws to the automated tact (M3×8, 120 screws/minute).
- Compatible with suction tips.



Neji TaroII

HS-RB Series

ROHS (E

HS-40RB [M4.0] HS-50RB [M5.0]

- A single unit can handle six screw sizes by simply replacing the rail (M1.4 to M3.0).
- A fast supply speed is more than capable of supplying screws to the automated tact (M3×8, 120 screws/minute).
- Compatible with suction tips.



Neji TaroIII

HSⅢ-RB Series

ROHS (E

HSⅢ-14CRB [M1.4] HSⅢ-17CRB [M1.7] HSⅢ-20RB [M2.0] HSⅢ-23RB [M2.3]

HSⅢ-26RB [M2.6]

HSⅢ-30RB [M3.0]

■Specifications

Power	Power input	AC100V,115V or 230V (50/60Hz)				
(AC Adapter)	Power output	DC12V 500mA				
Dimensions (m	m)/weight (kg)	134(W)×275(D)×136(H)/approximately 4.2kg (including the rail)				
Screw c	apacity	150cc				
Protectio	n circuits	Motor overload stop function				

Included items/1 installed standard rail, 1 transport plate, 1 hexagonal L-shaped wrench 2mm wide,1 escaping plate.

■Specifications

Power	Power input	AC100V,115V or 230V (50/60Hz)				
(AC Adapter)	Power output	DC12V 500mA				
Dimensions (m	nm)/weight (kg)	124(W)×181(D)×144(H)/approximately 3kg (including the rail)				
Screw	capacity	80cc				
Protectio	n circuits	Motor overload stop function				

• Included items/1 installed standard rail. 1 transport plate, 1 hexagonal L-shaped wrench 2mm wide,1 0.35mm gauge board, 1 escaping plate

■Number of screws that can be supplied

N	Model	Neji TaroⅡ	HS-450RB	Neji TaroⅢ HSⅢ-300RB						
Mode	l number	HS-40RB	HS-50RB	HSⅢ-14CRB	HSⅢ-17CRB	HSⅢ-20RB	HSⅢ-23RB	HSⅢ-26RB	HSⅢ-30RB	
	Screw size	M4.0	M5.0	M1.4	M1.7	M2.0	M2.3	M2.6	M3.0	
Number of	Head diameter (D)	4.3~10.7	5.3~10.7	1.6~9	1.9~9	2.2~9	2.5~9	2.8~9	3.2~9	
screws that can	Head thickness (H)	More than 0.5	More than 0.5	More than 0.35	More than 0.35	More than 0.35	More than 0.35	More than 0.35	More than 0.35	
be supplied	Shaft length (L)	5~18	6~18	2.0~20	2.3~20	2.6~20	2.9~20	3.2~20	3.6~20	
Replacement	rail model number	R-40RB	R-50RB	SR-14RB	SR-17RB	SR-20RB	SR-23RB	SR-26RB	SR-30RB	