Power Supply with Screw Counter

The number of screws to be tightened can be set from 1 to 99, with the remaining number counted down after each screw is tightened.

Buzzer to indicate screw tightening complete

A buzzer will sound when the final screw has been tightened to allow a check of complete screw tightening.

Auto reset function

The count down number is automatically reset after all screws have been tightened so that work can start on the next job immediately. The screwdriver will not be operable until the "next work set" confirmation SET signal is input.

Count timer function

Prevents confirmation tightening, supplemental tightening and secondary tightening from being counted.

Normal power mode

In normal power mode the count function is disabled.



| CLT-70ST | C3 | RoHS (|
|-----------------------|---|--------|
| CL,SS, a screw | driver single power po | oint |
| Specifications | | |
| Model | CLT-70STC3 | |
| input | AC100V-240V ±5% (47-63Hz) | |
| Power consumption (w) | 75W output with DC31V input | |
| Output | HI: DC31V±5% LOW: DC20V±5% (with overload protection) | 40 |
| Size (mm) | 127×208×76(H) | |
| Weight (kg) | 1.8 | |
| Power cord length (m) | 1.8 | |

■ Part names and functions CLT-70STC3





AC inlet Fuse and spare fuses Terminal block

(A) (B) (C) (D) EFGH

Function (F1, F2, F3) operation mode, operation time, buzzer settings etc

| F1 | Set number of screws to be tightened (01 to 99) COUNT NUMBER | | Set the number of screws to be tightened |
|------|--|--|--|
| | Set count tim COUNT TIME | ner (.00 to 0.99 seconds) ER (CN-T) | Setting to prevent counting of secondary tightening operations |
| | Set work set timer (0.0 to 3.9 seconds) WORK SET TIMER (WS-T) | | Time until the screwdriver is operational |
| | Set work reset timer (0.0 to 3.9 seconds) WORK RESET TIMER (WR-T) | | Time until the screwdriver becomes not operational |
| | Set reverse count timer (0.1 to 1.o seconds) REVERSE COUNT TIMER (RCN-T) | | Time until the count starts after reverse operation |
| F2 | Display the rest of the screw. Control the sound of the buzzer. Setting the ON/OFF of the reverse count. | | |
| F3 | Control the motion of the counter at any time. Setting the ON/OFF of the torque-up sound of the buzzer. | | |
| Meta | Metal connector Connects to the CL,SS,ascrewdriver. | | river. |

^{*} The control panel display and some functions of the VZOP-STC differ slightly.

Terminal block

| iei | IIIIIai Diock | |
|----------|---------------|---|
| A | COMP | "Work complete" signal output terminal, open collector output (maximum load rating DC30V/80mA) |
| B | RESET | Resets the count timer, input terminal for the "work fixed released" signal from external equipment |
| C | SET | Input terminal for the "work set confirmation" signal |
| D | GND | _ |
| E | +DC24V | Power supply terminal for external equipment, maximum rating DC24V/0.2A |
| F | VALVE | Output terminal for external equipment control, open collector output (maximum load rating DC30V/80mA) |
| G | BZ | Work complete output terminal, open collector output (maximum load rating DC30V/80mA) |
| Θ | ER BZ | Warning output open collector output if work is removed before operation is complete (maximum load rating DC30V/80mA) |
| | | |

Separete Counter

Compact external screw counter. Connected in-between a screwdriver and a power unit.

CLOP-SC1 (For one drivers)

RoHS

Compatible model: CL,SS or a series driver.(Include CL-9000 driver)

Specifications

| Model | CLOP-SC1 |
|--------------------------|--|
| Input | DC20V/31V |
| Out put | Depends on the HIOS Power Unit |
| Size (mm) | (Same as primary power voltage) 110×100×55(H) (casing only) |
| Weight (kg) | 0.6 |
| Power cord Length (m) | 1.5 (5P) |



Suitable power supply to connect with SC1 CLT-30, CLT-60, CLT-100, MC-70L+CB-105, CLT-75

Separete Counter CLOP-SC1

| CL-2000,CL-3000,CL-400 | |
|------------------------|---|
| CL Series | CL-6000,CL-6500,CL-7000, CL-9000 |
| SS Series | SS-2000,SS-3000,SS-4000, SS-6500,SS-7000 |
| a Series | a-4500, a-5000, a-6500 |