Sievi

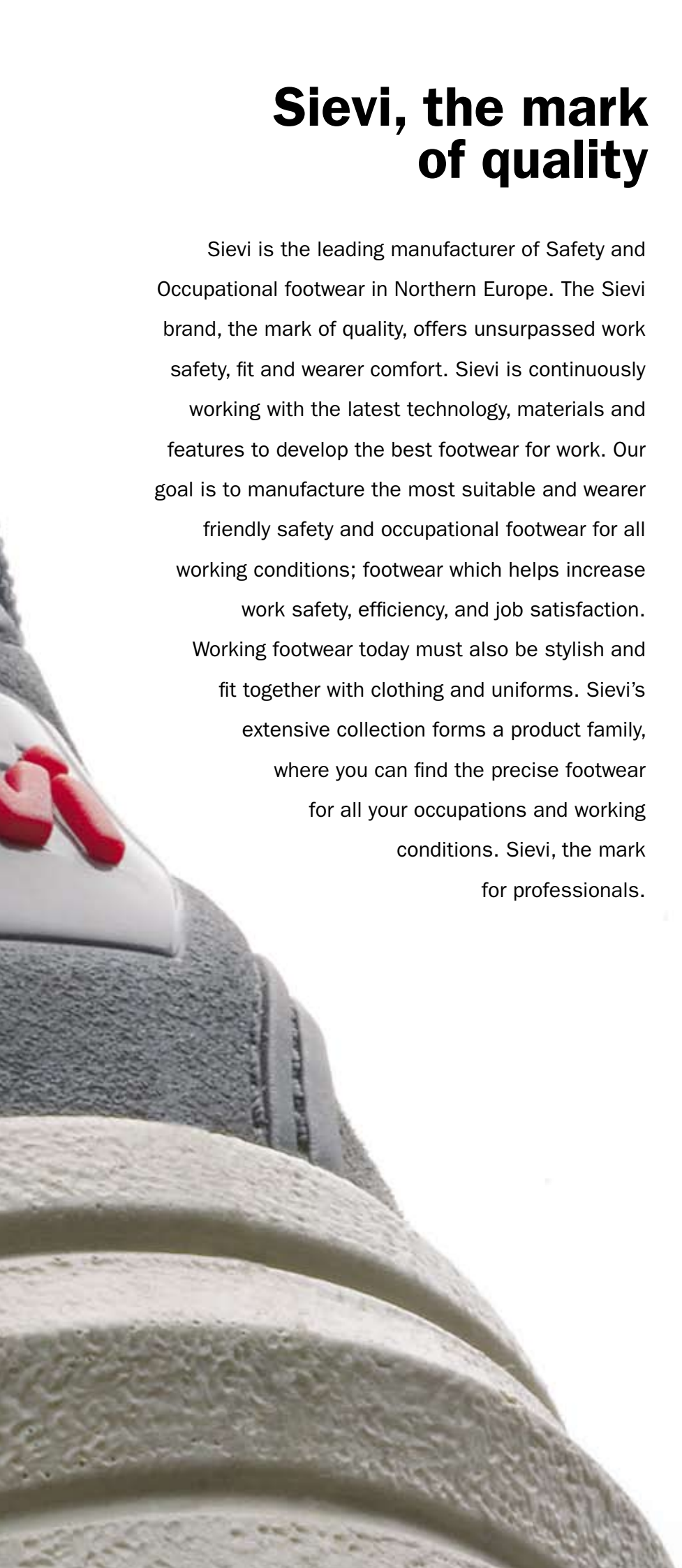
www.sievi.com

2011

MADE IN FINLAND ® TEHTY SUOMESSA

Sievi, the mark of quality

Sievi is the leading manufacturer of Safety and Occupational footwear in Northern Europe. The Sievi brand, the mark of quality, offers unsurpassed work safety, fit and wearer comfort. Sievi is continuously working with the latest technology, materials and features to develop the best footwear for work. Our goal is to manufacture the most suitable and wearer friendly safety and occupational footwear for all working conditions; footwear which helps increase work safety, efficiency, and job satisfaction. Working footwear today must also be stylish and fit together with clothing and uniforms. Sievi's extensive collection forms a product family, where you can find the precise footwear for all your occupations and working conditions. Sievi, the mark for professionals.



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Quality Standards

CE

Footwear marked with the European CE quality symbol fulfills the requirements of the EN ISO 20345 or EN ISO 20347 standards as outlined in the tables on page 39.

CERTIFIED BY inspecta

ISO 9001

The ISO 9001 quality certificate ensures that products are always manufactured according to a consistent production method from high and uniform quality materials. Quality can be checked at every stage of the production process.

CERTIFIED BY inspecta

ISO 14001

SIEVI is the first European shoe factory to implement a certified environmental system based on the ISO 14001 standard. This ensures that the environmental impact of the company's production and material procurement is minimised.

Leading safety technology and superior comfort

Metal free safety footwear

From Sievi's new collection you will now also find safety footwear with a totally metal free toecap and penetration resistant mid-sole, please see pages 8-9. These lightweight and comfortable styles will not activate metal detectors. They conform to EN ISO 20345 standard.

Dry feet with 3D-dry

3D-dry lining, developed by Sievi, transfers moisture from the foot to the second layer of the lining and further through the upper and away from the shoe thus keeping your feet drier and more comfortable.

Properties of our footwear. *Next to each model you will find the relevant symbols explaining its properties.*

Protects toes from falling objects and compression. Shock resistance is 200 J and resistance to compression 15 000 N.

Steel midsole, prevents sharp objects from penetrating through the sole. Its resistance to nail penetration is 1100 N.

Penetration resistant midsole, made of Composite Textile. Meets the requirements of EN ISO 20345. The traditional steel midsole also conforms to the same requirements. Steel, however, gives greater penetration resistance, which is why Sievi recommends a steel midsole for the more demanding conditions, e.g. construction industry.

Safety footwear equipped with this symbol can be worn in hot environments. Sievi's nitrile rubber sole withstands heat up to 300 °C.

Sievi's sole resists oil and many chemicals. The oil resistance of Sievi footwear meets the requirements of the EN ISO 20345 standard.

Footwear designed with antistatic features, discharges the static electricity accumulating over the body. The tolerances of the resistor are 100 kΩ - 1000 MΩ.

FlexStep® – Superior shock absorption under the whole foot

Sievi has, in collaboration with the wearers, developed the FlexStep® flexible sole, which gives superior shock absorption. This is also proved by the only official safety footwear test according to the EN ISO 20345 standard. The whole FlexStep® sole construction eliminates stress and shocks to the feet and through to the spine, helping to avoid foot and back pain that can reduce work efficiency, not to mention the total quality of life! That is why FlexStep® sole is a proven more comfortable and safer way to eliminate impacts, every step you take feels lighter!

Let your feet breathe – SieviAir®

Developed and patented by Sievi, the SieviAir® sole solution takes care of your feet and improves footwear comfort. The SieviAir® system dissipates the perspiration from the shoe through special ducts in the side of the sole. Under the perforated insole there is a filter, which is connected to exhalation channels. With every step you take the filter is compressed, resuming its original shape when the foot is lifted.
This movement produces a pumping action, thus enhancing the ventilation of the shoe. SieviAir® really allows your feet to breathe!

Sievi XL – more options

Sievi XL ranges. This wider than the normal last sizing offers additional room for feet and toes, more space and extra comfort. For footwear with XL width fittings see “XL” in the product name.

Wear ESD, have control over static electricity

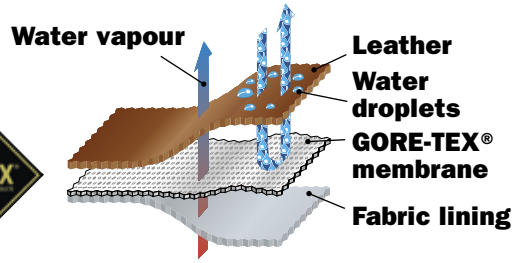
Through its sole construction, ESD footwear provides a safe, controlled method of discharging the static electricity that accumulates in your body. The limit values for the resistance of Sievi’s ESD footwear are stricter (100 kΩ - 35 MΩ) than for ordinary antistatic footwear (IEC 61340-5-1). ESD footwear provides effective assistance in avoiding interference and damage to sensitive electronic equipment, cash terminals, measuring devices and computers in the electronics and telecommunications industry, hospitals and offices.

Safe steps and more grip

SieviBalance improves the rotational rigidity of the shoe and the control of the foot, reducing strain to the ankles and accident risk.

Aluminium toecap 50% lighter than steel, extra space for the toes, resistance to cold

SieviAL toecap made from aluminium is 50% lighter than traditional steel, and with the spacious XL last there is added room for the toes. In cold conditions you will notice that your toes stay warmer, aluminium stores cold less than the traditional steel toecap. Models with aluminium toecaps are marked with their own AL symbol.



Sievi with GORE-TEX®; superior quality bringing more comfort

Everybody knows that the excellent breathability and water resistant properties of GORE-TEX® are second to none. GORE-TEX® lining is a unique material, which allows the feet to breathe but at the same time keeps moisture out. Sievi GORE-TEX® footwear is recommended for changing and wet conditions.

Footwear equipped with this symbol can be worn in cold environments. The material keeping the cold out is either lamb’s wool or artificial fur. Additionally, part of the range is lined with Thinsulate™ fiber.

Through its sole construction, ESD footwear provides a safe, controlled method of discharging the static electricity that accumulates in your body. The tolerances for the resistance of Sievi footwear are stricter (100 kΩ-35 MΩ) than for ordinary antistatic footwear. Wearing ESD footwear can help you avoid damage to sensitive electronic equipment.

Sievi uses water-repellent leather. It’s water resistance meets the requirements of the EN ISO 20345 standard.

The FlexStep sole construction developed by Sievi gives footwear superb shock absorption properties. The FlexStep cushioned sole effectively eliminates shocks to the feet and spine.

Models marked with this symbol have a useful zipper.

Sievi Gel Comfort insole helps your feet and back feel better during your whole working day.

NEW MODEL!

Sievi Roller – more user comfort!

Safety footwear has rarely been so quick to put on and so comfortable to wear! Sievi brings a new concept to the safety footwear market – shoes equipped with the Sievi Boa Roller lace mechanism. This patented lace mechanism provides new comfort for users of safety footwear: one turn of the roll and you can adjust the shoe to fit your feet perfectly. In addition to the easy-to-use lace mechanism the users of the new Sievi Roller shoes can enjoy the familiar Sievi quality: Sievi Roller shoe has a lightweight, metal free composite toecap and a composite textile midsole, energy absorbing Sievi FlexStep flexible sole, SieviBalance for torsional rigidity to improve the control of the foot, as well as breathable 3D-dry lining material. The shoe's upper material is made of durable high quality leather. To improve ventilation the shoe's sides are made of breathable waterproofed fabric.

Sievi Roller S3
43-**52156-562**-08M
36-38 EN ISO 20345: S3
43-**52156-563**-08M
39-47 EN ISO 20345: S3

Sievi Boa Roller lace mechanism

- **Lift the roll to unlock the lacing**
- **Press the roll down to lock the lacing**
- **Turn the roll to tighten the lacing**

Toecap | Steel midsole | Composite textile midsole | Heat resistance | Resistance to oil and many chemicals | Antistatic

Sievi brings you a revolutionary new model to improve grip!

Sievi are the first in the world to bring to the market a brand new patented stud mechanism. The integrated stud mechanism built inside the shoe's sole structure enables you to easily roll the studs in and out when the weather conditions change. When you move to a slippery surface you can easily begin using the studs by turning the stud mechanism key. Conversely, when you go indoors you can easily move the studs inside the sole by turning the stud mechanism key, thus avoiding damaging floor surfaces. Turning the studs in and out is easy without the need to remove the shoes. Sievi Spike shoes have 12 extremely tough studs which will grip even in the worst weather conditions. Sievi Spike safety footwear models also feature steel toecap and midsole, reflective piping to improve safety, as well as spacious XL last and energy absorbing Sievi FlexStep flexible sole.

Sievi Spike 1 XL S3
47-**52439-313**-0PM
39-47 EN ISO 20345: S3

Sievi Spike 2 XL S3
47-**52441-313**-0PM
39-47 EN ISO 20345: S3

ESD · Warm lining · Water-repellent · Energy absorbency · Zipper · Sievi Gel Comfort

SieviAir®– breathable and comfortable, metal free safety shoes

The SieviAir® sole solution improves the ventilation and comfort of the shoes.

SieviAir Focus 1 S1
43-**52516-182**-31M
36-38 EN ISO 20345: S1

SieviAir Focus 1 XL S1
49-**52516-183**-33M
39-47 EN ISO 20345: S1

Metal free

SieviAir F2000 SBAE
43-**52510-182**-31M
36-38 EN ISO 20345: SB A E

SieviAir F2000 XL SBAE
49-**52510-183**-33M
39-47 EN ISO 20345: SB A E

Metal free

SieviAir Galaxy 3 XL S1
49-**52712-183**-0PM
39-47 EN ISO 20345: S1

Metal free

SieviAir Focus 2 S1
43-**52518-182**-31M
36-38 EN ISO 20345: S1

SieviAir Focus 2 XL S1
49-**52518-183**-33M
39-47 EN ISO 20345: S1

Metal free

SieviAir Galaxy 1 S1
43-**52702-182**-31M
36-38 EN ISO 20345: S1

SieviAir Galaxy 1 XL S1
49-**52702-183**-33M
39-47 EN ISO 20345: S1

Metal free

SieviAir Galaxy 2 S1
43-**52704-182**-31M
36-38 EN ISO 20345: S1

SieviAir Galaxy 2 XL S1
49-**52704-183**-33M
39-47 EN ISO 20345: S1

Metal free

Toecap · Steel midsole · Composite textile midsole · Heat resistance · Resistance to oil and many chemicals · Antistatic

Sievi

ZONE

Metal Free

Sievi Zone Sandal S1P
43-**52152-562**-08M
36-38 EN ISO 20345: S1 P
43-**52152-563**-08M
39-47 EN ISO 20345: S1 P

Sievi Zone S3
43-**52140-562**-09M
36-38 EN ISO 20345: S3
43-**52140-563**-09M
39-47 EN ISO 20345: S3

Sievi Zone High S3
43-**52142-562**-09M
36-38 EN ISO 20345: S3
43-**52142-563**-09M
39-47 EN ISO 20345: S3

Sievi Elixir XL S3
49-**52752-503**-33M
39-47 EN ISO 20345: S3

Sievi Elixir High XL S3
49-**52754-503**-33M
39-47 EN ISO 20345: S3

ESD · Warm lining · Water-repellent · Energy absorbency · Zipper · Sievi Gel Comfort

Sievi Matrix S2

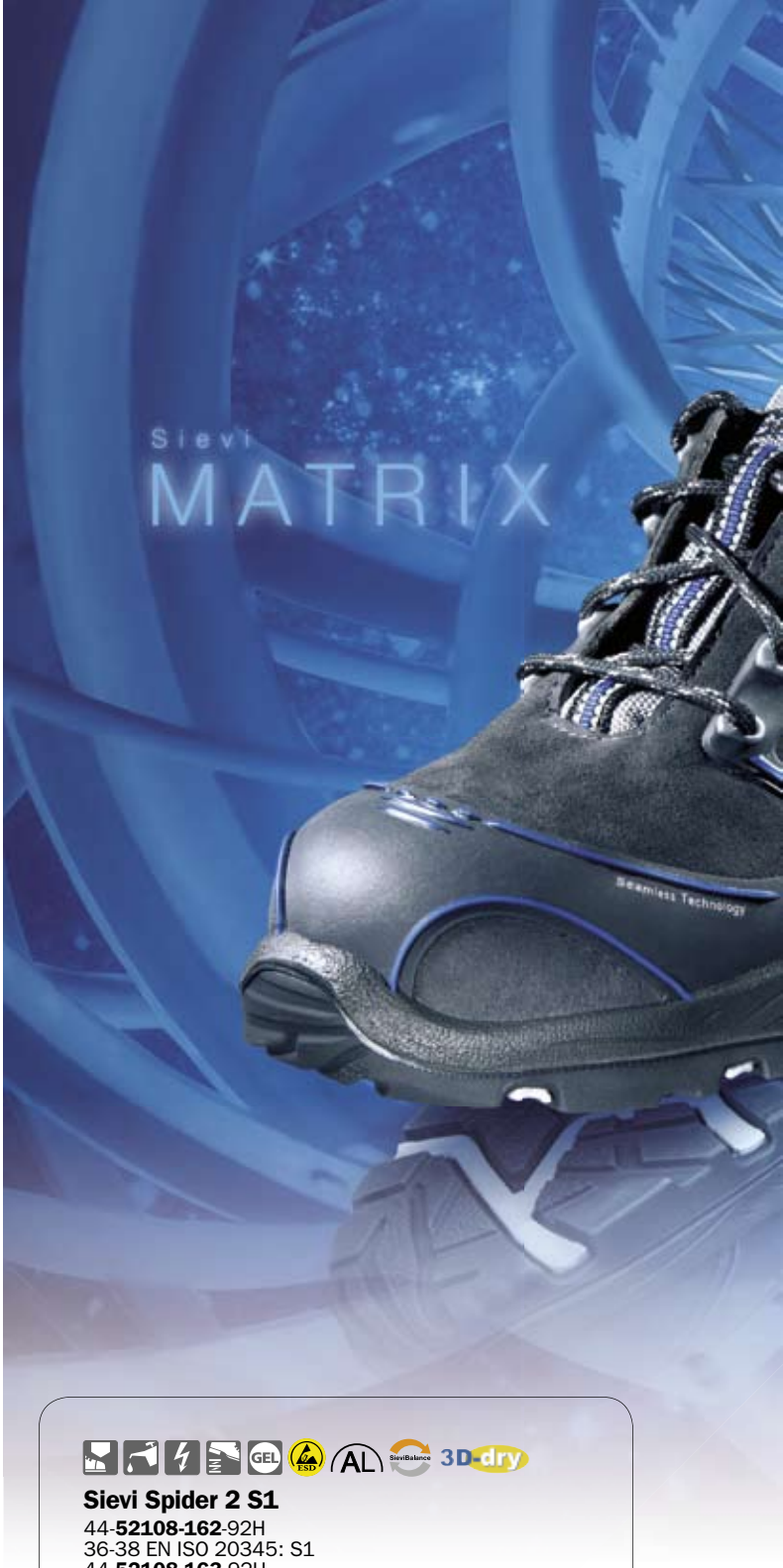
44-**52146-163**-92H
39-47 EN ISO 20345: S2

Seamless

Sievi Matrix S3

44-**52145-362**-92H
36-38 EN ISO 20345: S3
44-**52145-363**-92H
39-47 EN ISO 20345: S3

Seamless



Sievi Spider 5 S1

44-**52110-162**-92H
36-38 EN ISO 20345: S1
44-**52110-163**-92H
39-47 EN ISO 20345: S1

Sievi Spider 5 S1P

44-**52109-362**-92H
36-38 EN ISO 20345: S1 P
44-**52109-363**-92H
39-47 EN ISO 20345: S1 P

Sievi Spider 2 S1

44-**52108-162**-92H
36-38 EN ISO 20345: S1
44-**52108-163**-92H
39-47 EN ISO 20345: S1

Sievi Spider 2 S1P

44-**52107-362**-92H
36-38 EN ISO 20345: S1 P
44-**52107-363**-92H
39-47 EN ISO 20345: S1 P

Toecap | Steel midsole | Composite textile midsole | Heat resistance | Resistance to oil and many chemicals | Antistatic

Sievi Promo 1 S1
44-**52162-102**-01M
36-38 EN ISO 20345: S1
44-**52162-103**-01M
39-47 EN ISO 20345: S1

Sievi Promo 2 S2
44-**52164-102**-01M
36-38 EN ISO 20345: S2
44-**52164-103**-01M
39-47 EN ISO 20345: S2

New grip for work safety

Sievi Matrix, Sievi Spider and Sievi Promo styles featuring the lightweight SieviAL aluminium toecap. Sievi Matrix styles are lightweight and very durable thanks to their seamless upper construction. Sievi Spider styles are lightweight and airy, offering unsurpassed comfort, support and shock absorbency. The Sievi Promo range is a lightweight, comfortable and stylish range, which greatly increases working comfort.

Sievi Spider 4 S1
44-**52112-162**-01M
36-38 EN ISO 20345: S1
44-**52112-163**-01M
39-47 EN ISO 20345: S1

Sievi Promo 3 S3
44-**52165-302**-01M
36-38 EN ISO 20345: S3
44-**52165-303**-01M
39-47 EN ISO 20345: S3

Sievi with GORE-TEX® comfort in wet conditions

GORE-TEX® lining is a unique lining material that allows the feet to breathe and at the same time keeps moisture out.

GT 8 AL S2
44-**52808-162**-83M
36-38 EN ISO 20345: S2
44-**52808-163**-83M
39-47 EN ISO 20345: S2

GT 15 S3
46-**52855-322**-22M
35-38 EN ISO 20345: S3
46-**52855-323**-22M
39-47 EN ISO 20345: S3

GT 16 S3
46-**52857-322**-22M
35-38 EN ISO 20345: S3
46-**52857-323**-22M
39-47 EN ISO 20345: S3

GORE-TEX® is the registered trademark of W.L. Gore & Associates.

GT 3 XL+ S3
47-**52801-353**-70M
39-47 EN ISO 20345: S3

GT 3 XL S2
47-**52802-103**-70M
39-47 EN ISO 20345: S2

GT 3 S3
45-**52801-342**-70M
35-39 EN ISO 20345: S3

GT 4 XL+ S3
47-**52831-353**-70M
39-47 EN ISO 20345: S3

GT 2 S2
45-**52834-142**-82M
35-39 EN ISO 20345: S2

GT 2 XL S2
47-**52834-103**-82M
39-47 EN ISO 20345: S2

GT 1 XL S2
47-**52804-103**-82M
39-47 EN ISO 20345: S2

GT 7 S3
45-**52851-342**-71M
36-38 EN ISO 20345: S3

GT 7 XL S3
47-**52851-303**-71M
39-48 EN ISO 20345: S3

AL GT Fire XL+ F1 P A
48-**52481-373**-71M
39-48 EN 15090 2006: F1 P A

Isa SBAE

50-**52933-502**-05C
35-41 EN ISO 20345: SB A E

Riff SBAE

50-**52933-502**-0PM
35-38 EN ISO 20345: SB A E
50-**52933-503**-0PM
39-47 EN ISO 20345: SB A E

Rock SBAE

50-**52936-502**-33M
35-38 EN ISO 20345: SB A E
50-**52936-503**-33M
39-47 EN ISO 20345: SB A E

Jazz SBAE

50-**52931-502**-0PM
35-38 EN ISO 20345: SB A E
50-**52931-503**-0PM
39-47 EN ISO 20345: SB A E

Auto XL+ S3
47-**52237-353**-0PM
39-47 EN ISO 20345: S3

Auto XL S2
47-**52238-103**-0PM
39-48 EN ISO 20345: S2
47-**52238-104**-0PM
49-50 EN ISO 20345: S2

Stylish classics

Safety first, but looks also matter.
When you want stylish safety shoes,
choose a pure lined classic.

Auto+ S3
45-**52204-353**-0PM
39-47 EN ISO 20345: S3

Auto S2
45-**52204-142**-0PM
35-38 EN ISO 20345: S2
45-**52204-143**-0PM
39-48 EN ISO 20345: S2

Alfa S2
45-**52203-142**-0PM
35-38 EN ISO 20345: S2
45-**52203-143**-0PM
39-47 EN ISO 20345: S2

Targa S1
45-**52227-142**-0PM
35-38 EN ISO 20345: S1
45-**52227-143**-0PM
39-48 EN ISO 20345: S1

Relax S1P
45-**52235-342**-0PM
36-38 EN ISO 20345: S1 P

Relax XL+ S1P
47-**52235-353**-0PM
39-47 EN ISO 20345: S1 P

3D-dry

Relax S1
45-**52236-142**-0PM
35-39 EN ISO 20345: S1

Relax XL S1
47-**52236-103**-0PM
39-47 EN ISO 20345: S1

3D-dry

3D-dry

Actor S2

46-**52616-122**-22S
35-38 EN ISO 20345: S2
46-**52616-123**-22S
39-47 EN ISO 20345: S2

3D-dry

Actor S3

46-**52615-322**-22S
35-38 EN ISO 20345: S3
46-**52615-323**-22S
39-47 EN ISO 20345: S3

3D-dry

Sporter S2

46-**52602-122**-33M
35-38 EN ISO 20345: S2
46-**52602-123**-33M
39-47 EN ISO 20345: S2

Toecap | Steel midsole | Composite textile midsole | Heat resistance | Resistance to oil and many chemicals | Antistatic

Sievi Sporty

Safety shoes can also be fashionable. Soft and lightweight materials together with stylish details make the Sievi Sporty models a pleasure to wear.

Aragon S3
47-**52239-303**-0PM
39-47 EN ISO 20345: S3

Solar S1
45-**52212-142**-0PM
35-38 EN ISO 20345: S1

Solar XL S1
47-**52212-103**-0PM
39-47 EN ISO 20345: S1

Drive S2
46-**52604-123**-0PM
39-47 EN ISO 20345: S2

Drive S3
46-**52603-323**-0PM
39-47 EN ISO 20345: S3

Mover S2
46-**52644-122**-22M
35-38 EN ISO 20345: S2
46-**52644-123**-22M
39-47 EN ISO 20345: S2

Matador S3
46-**52643-322**-0PM
35-38 EN ISO 20345: S3
46-**52643-323**-0PM
39-47 EN ISO 20345: S3

Boots for changing conditions

When your job takes you into surprising, changing, difficult conditions, the Sievi boot construction protects your feet and supports your ankles.

3D-dry

Matador High S3
46-**52645-322**-0PM
35-38 EN ISO 20345: S3
46-**52645-323**-0PM
39-47 EN ISO 20345: S3

3D-dry

Power S2
46-**52634-122**-0PM
35-38 EN ISO 20345: S2
46-**52634-123**-0PM
39-47 EN ISO 20345: S2

3D-dry

Power S3
46-**52633-322**-0PM
35-38 EN ISO 20345: S3
46-**52633-323**-0PM
39-47 EN ISO 20345: S3

Offshore XL S2
47-**52040-103**-0PM
39-48 EN ISO 20345: S2

Toecap
Steel midsole
Composite textile midsole
Heat resistance
Resistance to oil and many chemicals
Antistatic

Super XL S2
47-**52262-103**-0PM
39-47 EN ISO 20345: S2

Metz XL S3
47-**52249-304**-0PM
48-50 EN ISO 20345: S3

Metz XL+ S3
47-**52249-353**-0PM
39-47 EN ISO 20345: S3

Offshore XL+ S3
47-**52039-353**-0PM
39-47 EN ISO 20345: S3

Mega+ S3
45-**52257-353**-0PM
39-47 EN ISO 20345: S3